Work Order Tuesday, April 20												Pag	ge 1
Item ID: I Revision ID:	D3763-1		1	Accept					Setup	Start			
Item Name:	End Fitting	i	1 (40) 11 11 11 11 11 11 11 11							Stop			
Required Date: 4	4/20/2010 4/23/2010	Start Qty: 10.00 Req'd Qty: 10.00	18874 1877 887 188 18874 1877 887 1887		Cust Item I Customer:	D:		`					
Reference: Approvals:	Process Pla	n: MF	Date: 10-4-20	Tooling:	Da	ite:			Run	Start			
	QC:		Date:	SPC (Y/N):	Da	ite:				Stop			
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp	-
Draw Nbr	Revi	ision Nbr		·									
D3763	Rev	В											
Doosan	ñ.	DOOSAN LATHE		0.00				10		5			
Doosan Lathe		Memo 1- Turn as r	per Folio FA750 Rev:	0.00 & Dwg D3763 Rev:	► [12-Deburr								
		per dwg D3	763	> 10/04,	126								
110 QC		QC2- Inspect parts off n	nachine FAI/FAIB	0.00				10	Q.	6			
Quality Control		Memo	2 J	10/041	25				U				
120		QC8- Inspect parts - sec	ond check	0.00						• •			
QC Ouality Control		Memo	1	0.00 ml	10/04/26			_(0		<u>Y</u>			

W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		•	. Platin						
Part No	:	PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A :	Date: _	N. Jensey
	Res	colution:	Disposition	l:	_ QA: N/C C	losed:	*******	Date: _	
NCR:		;	WORK ORDE	R NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti	on C	Chief Eng	QC Inspector
						,			

Work Order Tuesday, April 20, 2	ID 57930 2010 11:19:18 AM										Page	2
Revision ID: Item Name: En	d Fitting 20/2010 Start Qty: 10.00 23/2010 Req'd Qty: 10.00	11141111111111111111	!	Cust Item I				Setup	Start Stop			
	rocess Plan:	Date:	Tooling: SPC (Y/N):		ate:		1	Run	Start Stop			
Sequence ID/ Work Center ID 130 Packaging Packaging	Operation Description Identify as per dwg & St	ock Location: LLA	Set Up/ Run Hours 0.00	Draw Number	Draw Rev.	Plan Code	Accept Qty	Qty	Y	Reject Number	Insp. Stamp	- :
QC Quality Control	QC21- Final Inspection Memo	- Work Order Release	0.00						l	0/04	127 9	

Wideour?

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES				-	· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	CEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCI	R: Yes N	lo DQ	\ :	Date:	
	R	esolution:	Disposition	:	_ QA	N/C Clo	sed:	•	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC		Corrective Action Section	on B		Verific	ation	Approval	Approval
JAIL .	0121	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
							į			
						-				
177										

· Picklist Print

Tuesday, April 20, 2010 11:19:17 AM

Work Order ID: 57930

Parent Item:

D3763-1

Parent Item Name:

End Fitting

IPP Rev:A 08-05-23 new issue Comments:

DD verified by:JLM

Start Date: 4/20/2010

Required Date: 4/23/2010

Start Qty: 10.00

Required Qty: 10.00

Component	Item	ID/
Item Name		

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location

Last Location

Route Seq ID

Unit of Measure Hand

Qty on

Remaining Qty Qty To Pick Issued Date Issued

Status

Page 1

M6061T6R1.000

Purchased

No

100

f

18.1300

1.3158

ROUND BAR 1.00"

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
MAT013	18.13	
108876	10	
113457	8.13	

1.3Pt SN 10/04/25

Dart Aerospace Ltd

	•									
W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			· · · · · · · · · · · · · · · · · · ·							
		•		•						,
								<u> </u>		
Part No	•	PAR #:	Fault Cate	gory:	NCR	t: Yes	No DQ	A:	_ Date: _	
	Res	solution:	Disposition	1:	QA:	N/C CI	osed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC	· · · · · · · · · · · · · · · · · · ·		ction B	0: 0	Verific	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order: 5793	0
Description: Fitting	Part Number: D3763-	1
Inspection Dwg: D3763 Rev: B	Page 1 o	of 1

FIRST ARTICLE INSPECTION CHECKLIST											
	x	First Artic	le	Proto	type						
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments				
Ø0.50	+/-0.030	0,504									
Ø0.201	+0.000/-0.010	0.202									
Ø0.201	+0.005/±0.001	2203					_				
0.05 x 45°	+/-0.030 x +/-0.5°	.05x 45°									
0.545	+/-0.010	-5-44		-							
1.09₺	+/-0.010	1.093				·					
R0.580	+/-0.010	13.580									
9-05 × 45°	- 1/-0.030-x-1/-0.5 °	042 X45	b								
1.860	1.000 Tro/0	0.858									
							•				
		-									
Measured by:	21	Audited by:	and	,	Prototype App	roval:	N/A				
Date: /	0/04/25	Date:	10/04	2/		Date:	N/A				

				Davids and have	A
Date: 10/	04/25	Date: 10/0	1/2/	Date:	N/A
Measured by:	Audite	a by: Cruz	Protot	ype Approval:	N/A

Rev	Date	Change	Revised by A	Approved
Α	08.09.04	New Issue	KJ/DD 🚓	<i>M</i>

Dart .	Aero	space	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				-								
		•			•							
Part No:		PAR #:	Fault Ca	NCR: Yes No DQA: Date:								
		esolution:										
NCR:	,	\	WORK OR	DER NON-CONFORM	MANCE	(NCR)			,			
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification		ation	Approval	Approval		
			Initial Chief Eng	Action Description Chief Eng	n 	Sign & Date	Section C		Chief Eng	QC Inspector		
				*** *********************************		-						
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					:							

NOTE: Date & initial all entries

[■] H:\\F\B\RMS\Quality Assurance\approved QA\\\\CRWO RevE

D Ø0.50 THRU R0.580 ∠0.06 x 45° CHAMFER ALL AROUND Ø0.860^{+0.000} С 1.090 ---Ø0.201 🛕 THRU -0.05 X 45° CHAMFER 0.545 **D3763-1 FITTING** DESIGN HS DART AEROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO.

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

DATE 08.06.23 8 7

REV. B D3763 MFG. APPR. SHEET 5 OF 9 TITLE APPROVED SCALE **END FITTING** DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD

NY E PRINATE AND CONTROL AND IS SUPPLIED ON THE DIMESS CONCITION THAT IT IS

BED FOR ANY PARAPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT

Dart Aerospace Li	ld
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W/O:			W	ORK ORDER CHANG	ES			· · · · · · · · · · · · · · · · · · ·		
DATE STEP		PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
						,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
- Adams										
		PAR #:	Fault Category: NCR:			R: Yes No DQA:			Date:	
Resolution:			Disposition	QA: N/C Closed:			Date:			
NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCF	₹)		, <u> </u>		
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description			Sign & Verificatio		1 Approval	Approval	
		Section A	Chief Eng	Action Description Chief Eng	Date		Section C		QC Inspector	
				•						